



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE332A91-3191-00-59C
Job Sheet 204107
[Barcode]

Part No: RBE332A91-3191-00-59C Job Qty: 3 pcs
Part Name: SLING, M/R HEAD 5 BLADE, LABEL
[Barcode]
Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 12/3/19 Job Tracking No:
Due Date: 12/19/19 Created By: Chantal Lavoie
Type: Stock Description:
Note: DWG RBE332A91-3191-00 Rev A IPP Rev. A 19.06.19 New Issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	3 pcs	12/19/19	12/19/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	3 pcs	12/19/19	12/19/19	0.00	0.00	Packaging 2 - 1 - B4B	JAN 07 2020
							Packaging 2 - 2 - B4B	JAN 07 2020
							Packaging 2 - 3 - B4B	
120	QC 6	3 pcs	12/19/19	12/19/19	0.00	0.00	QC 6 - 9	
							QC 6 - 68	
							QC 6 - 61	
							QC 6 - 40	
							QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	3 pcs	12/19/19	12/19/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
140	QC 21 - SA	3 pcs	12/19/19	12/19/19	0.00	0.00	QC 21 - SA - 21	
							QC 21 - SA - 70	
							QC 21 - SA - 53	

Part Op 100 - Issue P/O to STUDIO LETTERAGE ; P/O _____ - Manufacture RBE332A91-3191-00-59C as per DWG. -
Descriptions: Certificate of Conformity is required
110 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE332A91-3191-00-59CP	SLING, M/R HEAD 5 BLADE, LABEL	3 (1 ea)	100-Purchasing	S245313

exp: 01/07/2021

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBE332A91-3191-00-59CP	3	0	0

Part Specifications
Specifications could not be found.

Plex 12/3/19 7:37 AM Dart.Lavoie.Chantal



DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S245322



Part: RBE332A91-3191-00-59C
Job No: 204107
Serial No/Batch: S245322
Revision: A
Inspector:
Exp Date: 01/07/2021
Instructions:

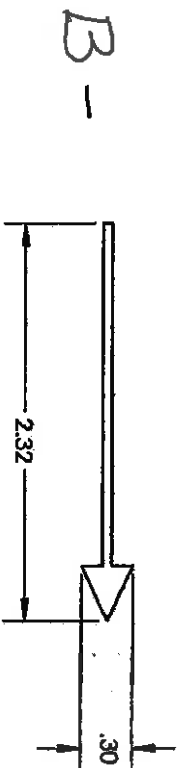
Date: 01/07/20

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REV		REVISION		DATE	BY	DATE	BY
A		NEW ISSUE					

A- FRONT

2019-06-19



C- RBE332A91-3191-00 .25

NOTE: BLACK LETTERS, ADHESIVE BACK, ARIAL FONT

59 LABEL

RED BARN MACHINE	
SLING, M/R HEAD 5 BLADE	
DWG NO.	RBE332A91-3191-00-59
REV	A
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES	
20X ± .005	FRACTIONS & 1/32
2X ± .01	ANGLES & 1/4
UNLESS OTHERWISE SPECIFIED	
1. UNLESS ALL DIMENSIONS	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:1
DATE	2011-04-21
SHEET 17 OF 18	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045410



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045410

PO Date: 12/16/19

Due Date: 12/24/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact:

Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

DEC 18 2019

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204565	D3428-1P	D3428 REV. A			Placard D3428-1 : Various STC's As Per Dwg. D3428 Rev. A	Firmed	-	12/24/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
						X11				JAN 07 2020			DP	
2	204562	D3671-1P	D3671 REV. A			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	12/24/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
						X12				JAN 07 2020			DP	
3	204105	RBE332A91-3191-00-59AP				SLING, M/R HEAD 5 BLADE, LABEL, FRONT AS PER DWG RBE332A91-3191-00-59A REV. A	Firmed	-	12/24/19	3 Ea	0 Ea	3 Ea	\$20.00/Ea	\$60.00
						X3				JAN 07 2020			DP	
4	204106	RBE332A91-3191-00-59BP				SLING, M/R HEAD 5 BLADE, LABEL, ARROW AS PER DWG RBE332A91-3191-00-59B REV. A	Firmed	-	12/24/19	3 Ea	0 Ea	3 Ea	\$20.00/Ea	\$60.00
						X3				JAN 07 2020			DP	



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045410

**Items**

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	204107	RBE332A91-3191-00-59CP				SLING, M/R HEAD 5 BLADE, LABEL AS PER DWG RBE332A91-3191-00-59C REV. A	Firmed	-	12/24/19	3 Ea	0 Ea	3 Ea	\$20.00/Ea	\$60.00
Grand Total:														\$340.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT
A047 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 12/16/19 11:26 AM Dart.Lavoie.Chantal

Studio SL2
210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 49149
Date: 12/31/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:
Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:
Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.: 825007651RT0001

Quantity	Description	Tax	Base Price	Disc %	Unit Price	Amount
11	D3428-1P	H	6.6664		6.6664	73.33
12	D3671-1P	H	6.6667		6.6667	80.00
3	RBE332A91-3191-00-59AP	H	25.0000		25.0000	75.00
3	RBE332A91-3191-00-59BP	H	25.0000		25.0000	75.00
3	RBE332A91-3191-00-59CP	H	25.0000		25.0000	75.00
PO# HB045410 Attn: Chantal Lavoie						
Subtotal:						378.33
H - HST						
HST						49.18
Studio SL2 HST: #HST						
Shipped By: Tracking Number:					Total Amount	427.51
Comment: WO26448 & 26529					Amount Paid	0.00
Sold By:					Amount Owning	427.51

RECEIVED
JAN 07 2020
DART AEROSPACE LTD.

*** CERTIFICATE of CONFORMITY ***

Manufacture:

Studio SL2

Purchase order #:

HB045410

Packing Slip#

WO#
26448+26529

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D3428-1P, D3671-1P,
RBE332A91-3191-00-59AP, -59BP, -59CP

Quantity:
11, 12, 3, 3, 3

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Jan 6, 2021

Authority:

Avery + 3M

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2020/01/06

Signature:

Val Y

Title:

Account manager



Avery® IPM I™ 7112

issued: 15/04/2002

introduction

Avery IPM I 7112 is a white monomeric calendered removable self-adhesive vinyl for use on the Idanit 162Ad inkjet printer, providing good machine runnability. Because of its cost efficiency and good removability, Avery IPM I 7112 is recommended for a wide range of short term applications on flat substrates requiring easy and clean removal.

Description

Film : 100 micron gloss white monomeric calendered vinyl
Adhesive : **removable**, acrylic based
Backingpaper : kraft paper, 140 g/m²

Conversion

Avery IPM I 7112 is specially developed for use on the Idanit 162Ad and Idanit Novo inkjet printer and has been officially approved by Idanit using BL and Magic inks.

Uses

- Interior & exterior signs.
- Window decoration.
- Temporary promotional and point of sale advertising and all.
- applications to flat or regular surfaces that require removability.

Features

- Good printability and handling on Idanit 162Ad.
- Easy conversion.
- Most economical solution for short term outdoor graphics.
- Easy and clean removal (up to 1 year).



www.averydennison.com

Graphics Division
Rijndijk 88, P.O. Box 118
2394 ZG Haze'swoorde - The Netherlands
Tel +31 71 3421500 - Fax +31 71 3421535

PRODUCT CHARACTERISTICS

Avery® IPM™ 7112

Physical properties

Features	Test method ¹	Results
Calliper, facefilm	ISO 534	100 micron
Opacity	ISO 2471	92%
Dimensional stability	DIN 30646	0.3 mm max.
Adhesion, initial	FINAT FTM-1, stainless steel	225 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	400 N/m
Flammability		Self extinguishing
Shelf life	Stored at 22° C/50-55 % RH	2 years
Removability		up to 1 year*
*Not when applied to: Nitrocellulose paints, ABS, Polystyrene, screenprinting inks (fresh), certain types of PVC		
Durability, unprinted	Vertical exposure	2 years

Temperature range

Features	Results
Minimum application temperature:	≥ 0° C
Temperature range:	- 40 to +100 °C

Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change.

Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing. All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

1) Test methods

More information about our test methods can be found on our website.

2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



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